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D350-567-115
Job Sheet 192233



Part No: D350-567-115

Job Qty: 2 pcs ✓

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/19/19

Job Tracking No:

Due Date: 4/18/19

DAS
21

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *Stock* 9-89

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	2 pcs	4/18/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3 <i>0.2</i>	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



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Container No: S218265



Part: D350-567-115

Job No: 192233

Serial No/Batch: S218265

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

Master Unit

N° 011289.

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				Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
120 QC 4	2 pcs	4/18/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		DAS 78 9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	4/18/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		DAS 78 9-89
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B	DAS 21 9-89	OCT 01 2019
135 DC - 1 - B4B	2 pcs	4/18/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		OCT 01 2019
140 QC 21 - FG	2 pcs	4/18/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - FG - 53	DAS 21 9-89	OCT 01 2019
Part Op 120 - QC4- 100% Inspect kits for completeness						
Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032						
135 - Document Control - Photocopy bluefile and create labels per PPP D350-567-115 CHG005						
140 - QC21- Final Inspection - Work Order Release						

10/11/2019

10/11/2019

FG35

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S167263 ✓
AN526C632R12	Screw	18 Ea (9 ea) ✓	110-Packaging 1 - Pick Kit	S190031 ✓
D2463-0530	1/2" Seal-53"	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S187973 ✓
D3293-1	Doubler For Interior Window For -111	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S210114 ✓
D3294-1	Bracket For Interior Window For -115	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	S216746 ✓
D3295-041	Replacement Interior Window For -111	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S193892 ✓
D3296-041	Replacement Interior Door For -111	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S197066 ✓
D5420-1	Doubler Plate	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S136133 ✓
DT8439	Template	2 (1 ea)	110-Packaging 1 - Pick Kit	
MS20426AD3-5	Rivet	16 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	F4533 ✓
MS20470AD4-5	Rivet, Universal Head	4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S134218 ✓
MS20470AD4-6	Rivet, Universal Head	230 Ea (115 ea) ✓	110-Packaging 1 - Pick Kit	S166917 ✓
MS20470AD4-7	Rivet, Universal Head	30 Ea (15 ea) ✓	110-Packaging 1 - Pick Kit	S126625 ✓
MS21042L06	Nut	18 Ea (9 ea) ✓	110-Packaging 1 - Pick Kit	S151591 ✓
MS21062L3	Nut Plate	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S152855 ✓
NAS1149DN632J	Washer	18 pcs (9 ea) ✓	110-Packaging 1 - Pick Kit	S143518 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-4A	8	282	0
	AN526C632R12	18	107	0
	D2463-0530	2	11	0
	D3293-1	2	9	0
	D3294-1	2	5	0
	D3295-041	2	11	0
	D3296-041	2	10	0
	D5420-1	2	21	0
	DT8439	2	0	0
	MS20426AD3-5	16	1,009	0
	MS20470AD4-5	4	1,844	0
	MS20470AD4-6	230	1,143	0
	MS20470AD4-7	30	1,120	0
	MS21042L06	18	240	0
	MS21062L3	8	92	0
	NAS1149DN632J	18	448	0

Part Specifications

Specifications could not be found.

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Master Unit No
011289

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
Part No. _____	Scrap ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
	Use-as-is ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	
Sequence #: _____		QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	¼ TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 YD ²	2 YD ²	2 YD ²			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
					D3293-1	DOUBLER
					D3294-1	BRACKET
					D3295-041	FLOOR WINDOW
					D3296-041	DOOR ASSEMBLY
					D2463-0530	NEOPRENE SEAL
				8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
				8	AN960JD6	WASHER
				8	MS21042L06	NUT (OR MS21042-06)
				40	MS20470AD4-5	RIVET
				90	MS20470AD4-6	RIVET
				20	MS20470AD4-7	RIVET
				1	D5420-1	DOUBLER PLATE
				4	AN3-4A	HEX HEAD BOLT
				8	MS20426AD3-5	CSK RIVET
				4	MS21062L3	NUT PLATE

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